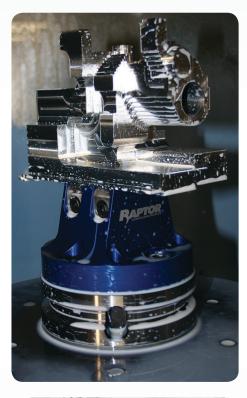


FALL 2015 818-841-1785 RaptorWorkholding.com

# **TOOLING OPTIONS** MATSUURA 5 AXIS PRODUCTS













### MAM72-35V



**RWP-601** Fixture Extender Connects between Fixture and Adapter/Riser OR

RWP-602 Fixture Extender Connects between Fixture and Adapter/Riser

Fixtures direct connect to Rotary Tables/Pallets and to Raptor Adapters/Extenders



RWP-001/RWP-001SS min workpiece size (LxWxH) 2.35" x 2.25" x 0.5" 1.5" Dovetail Connect with Adapter max workpiece size 6.75" cubed



RWP-002/RWP-002SS min workpiece size (LxWxH) 0.75" Dovetail Connect with Adapter

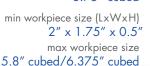
2.25" Dovetail Connect with Adapter



0.5" Dovetail Connect with Adapter

RWP-DC403U

3-flute, uncoated



RWP-006/RWP-006SS min workpiece size (LxWxH) 5.95" x 3.96" x 0.5" max workpiece size 8x10x18/12x12x12

RWP-018/RWP-018SS min workpiece size (LxWxH) 2.5" x 0.95" x 0.5" max workpiece size 4.75" cubed/5" cubed



### MAM72-63V



**RWP-207** Riser **Direct Connect - Inch Pallet** 

RWP-001/RWP-001SS min workpiece size (LxWxH) 1.5" Dovetail Connect with Adapter

2.35" x 2.25" x 0.5" max workpiece size 6.75" cubed

0.75" Dovetail Connect with Adapter

RWP-002/RWP-002SS min workpiece size (LxWxH) 2" x 1.75" x 0.5" max workpiece size 5.8" cubed/6.375" cubed

5.95" x 3.96" x 0.5"

max workpiece size

RWP-006/RWP-006SS min workpiece size (LxWxH) 2.25" Dovetail Connect with Adapter

RWP-018/RWP-018SS 0.5" Dovetail Connect with Adapter

8x10x18/12x12x12 min workpiece size (LxWxH) 2.5" x 0.95" x 0.5" max workpiece size

4.75" cubed/5" cubed

## **DOVETAIL CUTTER OPTIONS**

Use with all fixtures excluding RWP-006 / RWP-006SS

for machining softer metals such as aluminum or brass



for machining harder metals such as titanium or stainless steel

Products not shown to scale. | Contact Raptor directly regarding workholding products shown.











## **TOOLING OPTIONS**

All Dovetail Fixtures Listed Are For Inch Configurations



MX-520 300mm / 500mm configurations



RWP-234 Riser Direct Connect 300mm Pallet OP



RWP-237 Nest Riser Direct Connect 300mm Pallet



RWP-223 Universal Adapter Direct Connect 500mm Pallet

RWP-601 Fixture Extender Connects between Fixture and Adapter/Riser OP



**RWP-602** Fixture Extender Connects between Fixture and Adapter/Riser



RWP-001/RWP-001SS min workpiece size (LxWxH) 2.35" x 2.25" x 0.5" 1.5" Dovetail Connect with Adapter max workpiece size 6.75" cubed



0.75" Dovetail Connect with Adapter



RWP-006/RWP-006SS min workpiece size (LxWxH) 2.25" Dovetail Connect with Adapter

RWP-018/RWP-018SS 0.5" Dovetail Connect with Adapter



5.8" cubed/6.375" cubed

5.95" x 3.96" x 0.5" max workpiece size 8x10x18/12x12x12

min workpiece size (LxWxH) 2.5" x 0.95" x 0.5" max workpiece size 4.75" cubed/5" cubed



LX-160



RWP-226 Adapter Direct Connect Inch OR RWP-227 Adapter Direct Connect Metric

1.5" Dovetail Connect with Adapter

RWP-001/RWP-001SS min workpiece size (LxWxH) 2.35" x 2.25" x 0.5" max workpiece size 6.75" cubed

RWP-002/RWP-002SS min workpiece size (LxWxH) 0.75" Dovetail Connect with Adapter

RWP-018/RWP-018SS min workpiece size (LxWxH) 0.5" Dovetail

2" x 1.75" x 0.5" max workpiece size 5.8" cubed/6.375" cubed

2.5" x 0.95" x 0.5" max workpiece size 4.75" cubed/5" cubed







# **RAPTOR IS SIMPLE.**

Simply load your workpiece onto the fixture and hand-tighten the spring-loaded clamp. Unloading is just as easy.



## **1 - SIMPLE DOVETAIL**

A simple workpiece prep creates a dovetail that locks into the Raptor spring-loaded clamp.



## 2 - SPRING-LOADED CLAMP

Raptor's spring-loaded clamp strongly holds the part and makes releasing easy.





## 3 - HAND TIGHTENED

Use a T-wrench to hand-tighten the clamp and you're done. It's quick, simple and strong.



## **4 - STRONG BY DESIGN**

Solid, super-strong stainless-steel or lightweight aluminum ensures that Raptor will hold up to repeated use.









## **5 - FITS ANY MACHINE**

We have adapters, risers and versions of Raptor to fit any machine you can think of. Yes, even that one.

- Speed up your manufacturing by machining five full sides of the workpiece in one setup.
- Visit our website for additional product information: www.RaptorWorkholding.com
- We are happy to help you find the best workholding solution for your application needs:

818/841-1785 info@raptorworkholding.com orders@raptorworkholding.com



Patent No. US8,672,310 B2 Patent No. US9,126,299 B2

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